

Safety Data Sheet

According to Regulation (EC) No. 1907/2006 with its amendment Regulation (EU) 2015/830



Revision Date: 09/06/2021

Revision: 6.0

Previous Issue: 03/2020

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product Identifier

Product Name	Activ8 Acid Cored Solder Wire Tin, Tin/Silver, Tin/Silver/Copper Alloys (see table in section 9 for alloys available) (RoHS Compliant/Reach Compliant) No SVHC's
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1.2. Relevant Identified uses of the substance or mixture and uses advised against

Description	Acid cored solder wire for difficult to solder assemblies.
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1.3. Details of the supplier of the safety data sheet

Company	Warton Metals Limited
Address	Grove Mill Commerce Street Haslingden Lancashire BB4 5JT England
Web	www.warton-metals.co.uk
Telephone	01706 218888
Fax	01706 221188
Email	sales@warton-metals.co.uk
Email of competent person	sds@warton-metals.co.uk

1.4. Emergency telephone number

Emergency Telephone Number	+44(0)1706 218888 (8am-5pm Monday-Friday)
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SECTION 2: Hazards Identification


2.1. Classification of the substance or mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP]

Classification- EU Directive	Acute Tox. 4 H302 Harmful if swallowed
Main Hazards	Eye Irrit. 2 H319 Causes serious eye irritation
	See Section 11 for more detailed information on health effects and symptoms.

2.2. Label Elements

Labelling according to Regulation (EC) No. 1272/2008 [CLP]

GHS Symbols	 GHS07
Signal Word	Warning
Hazard Statements	H302: Harmful if swallowed H319: Causes serious eye irritation
Precautionary Statements	P260: Do not breathe dust/fume/gas/mist/vapours/spray P305+P351+P338: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing

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SECTION 3: Composition/Information on ingredients

3.1. This material is defined as a mixture

Chemical Name	CAS No	EC No.	REACH Registration Number	Conc. (%w/w)	Classification
Tin	7440-31-5	231-141-8	01-2119486474-28	1-100	-
Silver	7440-22-4	231-131-3	01-2119555669-21	<5	H400: Aquatic Acute 1 H410: Aquatic Chronic 1
Copper	7440-50-8	231-159-6	01-2119480154	<2	H400: Aquatic Acute 1 H411: Aquatic Chronic 2
Ammonium Chloride	12125-02-9	235-186-4	Not available	<5	H302: Acute Tox. 4 H319: Eye Irrit. 2



For actual alloy breakdown see section 9. Information on basic physical and chemical properties.

SECTION 4: First Aid Measures

4.1. Description of first aid measures

Inhalation	Inhalation of solder flux fume (at normal use temperatures) may cause respiratory distress. Remove at once to fresh air. Keep warm and at rest. If breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. If not breathing, give artificial respiration. If unconscious place in the recovery position and get medical attention immediately.
Eye contact	Solder flux fumes may irritate eyes, Flush eyes with plenty of water. Make sure contaminated water washes away from the face and clear upper and lower eyelids. Continue to rinse for 10 minutes. The flux may spit during soldering. In cases where spitting flux has entered the eye seek medical attention.
Skin contact	If any skin rash develops seek medical attention. Wash off with soap and plenty of water. After contact with molten metal, flood the area with cold water and get medical attention if required.
Ingestion	Rinse the mouth with water. Do not induce vomiting. Never give anything by mouth to an unconscious person. If unconscious place in the recovery position. Obtain medical attention immediately.

4.2. Most important symptoms and effects, both acute and delayed

Inhalation	Prolonged or repeated exposure to the fumes emitted may cause irritation to the respiratory system.
Eye Contact	Irritating and abrasive.
Skin Contact	May cause irritation to skin.
Ingestion	No information available.

4.3. Indication of any immediate medical attention and special treatment needed

	Seek medical attention if any symptoms persist.
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SECTION 5: Firefighting Measures

5.1. Extinguishing Media

	Use extinguishing media appropriate to the surrounding fire conditions. Water spray, dry chemical or carbon dioxide. Sand may be used for small fires.
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5.2. Special hazards arising from the substance or mixture

	Inhalation of the flux fumes given off at soldering temperatures will irritate the nose and throat.
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5.3. Advice for Fire Fighters

	Do not use water jet. Wear full protective clothing and self-contained breathing apparatus operating in the positive pressure mode.
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SECTION 6: Accidental Release Measures

6.1. Personal precautions, protective equipment and emergency procedures

	Use personal protective equipment. Avoid inhalation of any fume from the hot solder. Avoid contact with hot product and wash hands after handling and before eating, drinking or smoking. Ensure adequate ventilation of the working area.
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6.2. Environmental precautions

	Do not allow product to enter drains, soil, waterways and sewers. Prevent further spillage if safe. Ensure solder is collected in suitable containers for disposal accordance with local and national legislation. Refer to section 13 for disposal.
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6.3. Methods and material for containment and cleaning up

	Sweep up and shovel. Keep in suitable closed containers for disposal. Observe personal hygiene methods.
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6.4. reference to other sections

	See section 2,8,13 for further information.
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SECTION 7: Handling and Storage

7.1. Precautions for safe handling

	Ensure adequate ventilation of the working area. The fumes produced during soldering should be extracted away from the breathing zone of the operators using properly designed efficient, well-maintained, local exhaust ventilation. See HSG 258 and INDG 249, HSE publications for further information. Put on appropriate protective equipment (latex gloves or similar). Wash hands with soap and warm water after handling soldering products. Adopt best manual handling considerations when handling, carrying and dispensing. Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Keep out of reach of children.
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7.2. Precautions for safe storage, including and incompatibilities

	Keep in a cool, dry, well ventilated area. Store in correctly labelled containers. Keep away from direct sunlight. Keep away from food and drink.
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7.3. Specific end use(s)

	See section 1.2.
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SECTION 8: Exposure controls/personal protection

8.1. Control parameters

8.1.1. Exposure Limit Values

Tin	2 mg/ m ³ 8 hour Time Weighted Average, UK EH40
Silver	0.1 mg/ m ³ 8 hour Time Weighted Average, UK EH40
Copper	0.2mg/m ³ 8 hour Time Weighted Average, UK EH40
Ammonium Chloride	10 mg/m ³ Long Term Exposure Limit (8 hour time) UK EH40 20mg/m ³ Short Term Exposure Limit (15 minutes) UK EH40

8.2. Exposure Controls

8.2.1 Appropriate engineering controls	To achieve adequate control, as required by the COSHH Regulations, extraction should be used to reduce exposure. Extraction should be properly maintained and in good working order. Please use health and safety guidelines to choose suitable extraction.
8.2.2. Individual protection measures	Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of the work day. Wash contaminated clothing before re-use.
Eye/face protection	Ensure that eye wash stations are close to the work area. Use safety goggles.
Skin / Hand protection	Wear protective clothing. Disposable vinyl gloves. Protective Gloves should be worn.
Biological Standards	The material possesses minimal risk to the environment.

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SECTION 9: Information on basic physical and chemical properties

State	Solid
Colour	Grey
Odour	Mild
pH	No data available
Melting point	See table below for melting points for specific alloys
Freezing point	Not available
Boiling point	Not available
Flash point	Not available
Evaporation rate	Not available
Flammability limits	Not available
Vapour flammability	Not available
Vapour pressure	Not available
Vapour density	Not available
Relative density	Not available
Fat solubility	Not available
Partition coefficient	Not available
Autoignition temperature	Not available
Viscosity	Not available
Solubility	Insoluble in water

9.2. Other Information

Conductivity	No data available
Surface Tension	No data available
Gas group	No data available

Alloy Table- please refer to your alloy supplied

Alloy Name	Alloy Breakdown	Melting Temperature °C	Alloy Name	Alloy Breakdown	Melting Temperature °C
Tin	Sn	232	96S	Sn96.5Ag3.5	221
99C	Sn99.3Cu0.7	227	96/4	Sn96Ag4	221

Other alloys available

Key: Sn-Tin, Pb-Lead, Ag-Silver, Cu-Copper, Sb-Antimony

SECTION 10: Stability and Reactivity

10.1. Reactivity

No data available on this product.

10.2. Stability

Stable under normal conditions.

10.3. Possibility of Hazardous Reactions

Solder will react with strong oxidising agents.

10.4. Conditions to avoid

None.

10.5. Incompatible Materials

Strong oxidizing agents.

10.6. Hazardous Decomposition Products

Under normal conditions of use, hazardous decomposition products should not be produced.
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SECTION 11: Toxicological Information

11.1. Information on toxicological effects

Inhalation	Fumes generated during use may cause sensitisation to the respiratory system and should be extracted away from the operator.
Ingestion	Harmful if swallowed.
Skin Contact	Skin contact should be avoided.
Eye contact	Fumes may irritate the eyes.
Target Organs	No data available
Germ cell mutagenicity	No data available.
Carcinogenicity	No data available.

SECTION 12: Ecological Information

12.1. Toxicity

	Rated as slightly toxic to aquatic species.
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12.2. Persistence and degradability

Ammonium Chloride	LD50 Oral-rat-1,650 mg/kg Skin Corrosion/Irritation- Skin-rabbit-No skin irritation Serious eye damage/eye irritation –eyes-rabbit-eye irritation
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12.3. Bioaccumulative potential

	No data available.
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12.4. Mobility in soil

	No data available.
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12.5. Results of PBT and vPvB assessment

	No data available.
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12.6 Other adverse effects

	No data available.
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SECTION 13: Disposal Considerations

General Information

	Dispose of in compliance with all local and national regulations. Empty containers may contain product residue. The product container must be disposed of in a safe way.
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Disposal methods

	Contact a licensed waste disposal company. Avoid dispersal of spilt material and runoff in contact with soil, waterways.
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Disposal and Packaging

	Do NOT reuse empty containers. Empty containers can be sent for disposal and recycling.
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Further Information

	For disposal with the EC, the appropriate code according to the European Waste Catalogue (EWC) should be used. 10 08 11 Dross and skimmings.
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SECTION 14: Transport Information

Hazard Pictograms

Not hazardous for transport

14.1. UN Number

-

14.2. UN Proper Shipping Name

-

14.3. Transport Hazard Class

ADR/RID

-

Subsidiary risk

-

IMDG

-

Subsidiary risk

-

IATA

-

Subsidiary risk

-

14.4. Packing Group

Packing Group

-

-

14.5. Environmental Hazards

Environmental hazard

No

Marine Pollutant

No

ADR/RID

Hazard ID

-

Tunnel Category

-

IMDG

Ems Code

-

IATA

Packing Instruction (Cargo)

-

Maximum quantity

-

Packing Instruction (Passenger)

-

Maximum quantity

-

SECTION 15: Regulatory Information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

EU Regulation (EC) No. 1907/2006 (REACH)

Restrictions on use

None.

Substances of very high concern

None.

15.2 Chemical Safety Assessment

No Chemical Safety Assessment has been carried out for this substance/mixture by the supplier.

SECTION 16: Other Information

Other Information

None

Further Information

The information supplied in this Safety Data Sheet is designed only as guidance for the safe use, storage and handling of the product. This information is correct to the best of our knowledge and belief at the date of publication however no guarantee is made to its accuracy. This information related only to the specific material designated and may not be valid for such material used in combination with any other materials or in any other process.